

UNITED STATES PATENT AND TRADEMARK OFFICE  
**CERTIFICATE OF CORRECTION**

PATENT NO. : 7,138,014 B2  
APPLICATION NO. : 10/059572  
DATED : November 21, 2006  
INVENTOR(S) : Stevens et al.

Page 1 of 2

It is certified that error appears in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

Column 8, Line 4: Change "steal" to --steel--

Column 9, Lines 44-51: Change each instance of "RPMs" to --RPM--

Column 9, Line 51: Change "RPMS" to --RPM--

Column 10, Line 42: Change "prevent" to --prevents--

Column 11, Line 29: Before "contact", insert --in--

Column 14, Line 31: Change "Grooves" to --grooves--

Column 17, Line 13: Change "move" to --moved--

Column 17, Line 20: Change "face down-position" to --face-down position--

Column 18, Line 54: Change "used" to --use--

Column 18, Line 65: Change "to an to an" to --to an--

Column 19, Line 48: Before "which", insert --of--

Column 23, Line 35: Change "there of" to --thereof--

Column 23, Line 57: After "hot deionized", insert --water--

Column 24, Line 24: Change "believe" to --believed--

Column 24, Line 65: Change "believe" to --believed--

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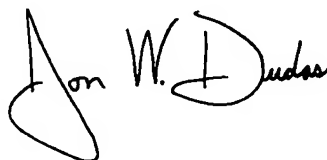
Column 27, Line 12: Before "reduce", insert --to--

Column 27, Line 30: Change "CUT<sup>TM</sup>" to --CU<sup>TM</sup>--

Column 33, Claim 32, Line 16: After "liquid", change "an" to --on--

Signed and Sealed this

Twenty-fifth Day of December, 2007

A handwritten signature in black ink, appearing to read "Jon W. Dudas". The signature is stylized with a large, looped initial "J" and a distinct "D".

JON W. DUDAS  
*Director of the United States Patent and Trademark Office*